Frequently Asked Questions

General

- ${\bf Q}:\ I\ did\ not\ receive\ an\ Instruction\ Manual\ with\ my\ ASD.\ How\ can\ I\ get\ one?$
- A: The S11 ASD Instruction Manual can be downloaded from our website at www.toshiba.com/ind. To request a hard-copy of either document contact the Toshiba Customer Support Center or your local Toshiba distributor.
- **Q**: Does Toshib a offer training courses?
- A: Yes. Training courses are offered at TIC headquarters in Houston, Texas. There are two types of training maintenance and repair (nominal fee), and applications (free). Our instructors have years of hands-on experience in their respective fields and are continually being trained on new products. Students will gain valuable experience on the equipment and troubleshoot real faults that may be incurred during normal ASD setup, operation, and maintenance. For a listing of upcoming training courses or to register, visit our website at www.toshiba.com/ind and click on the training tab.
- Q: Where can I find additional information about Toshiba International Corporation (TIC) and TIC products?
- A: Additional information can be found on our website, www.toshiba.com/ind. You may also contact TIC for additional information by writing to 13131 West Little York Rd., Houston, Texas, 77041, via telephone at (713) 466-0277, or via fax at (713) 937-9349.

Application Specific

Q: Who is considered qualified personnel?

- A: A qualified person is one who has the skills and knowledge about the construction, installation, operation, and maintenance of the equipment and has received safety training on the hazards involved. Qualified personnel are able to recognize and properly address hazards associated with the application of motor-driven equipment, and are trained to safely energize, de-energize and ground said equipment, to safely lockout/tagout circuits and equipment, and clear faults in accordance with established safety practices.
- Q: What do I do if my motor is rotating in the wrong direction?
- A: Qualified personnel should reverse any two of the three ASD output power leads (U/T1, V/T2, or W/T3) connected to the motor
- Q: I followed all of the instructions but my motor will not run. What now?
- A: Ensure that the input power to the ASD is connected and that the voltage at R/L1, S/L2, and T/L3 are as specified for your unit. Ensure that the terminals of the terminal board are configured correctly for your application. Perform a Reset (to factory default settings). If further assistance is required, consult the S11 ASD Instruction Manual or contact the Toshiba Customer Support Center for assistance.
- Q: During system operation I receive error messages that I do not understand. Where can I find information about trips/faults/alarms and troubleshooting?
- A: A complete list of LED screen displays, trip/fault/alarm descriptions and a list of possible causes of all trips/faults/alarms can be found in the S11 ASD Instruction Manual. For additional information or assistance, contact the Toshiba Customer Support Center.

S11 ASD Simple Start Guide

The S11 ASD Simple Start Guide provides instructions on installation and operating procedures only. For additional information regarding your new S11 ASD, consult the *S11 ASD Instruction Manual*.

DO NOT attempt to install or operate the S11 ASD until you have read and understood all of the user directions contained in this guide, and the product safety information and product labels contained in the S11 ASD Instruction Manual. Equipment warning labels provide useful information and indicate an imminently hazardous situation that may result in serious injury, severe property and equipment damage, or loss of life if safe procedures are not followed. Installation and operation shall be performed by gualified personnel only.

TOSHIBA

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Simple Start Guide

S11 ASD Simple Start Guide

1. Receipt & Identification

In spect the equipment for damage that may have occurred during shipping.

DONOT install or energize equipment that has been damaged.

Ensure that the rated capacity and model number on the nameplate conform to order specifications.

Use proper lifting techniques when moving the S11 ASD

Contact your Toshiba Sales Representative to report discrepancies or for assistance if required.

TRANSISTOR INVERTER VFS115-2004PLWN INPUT OUTPUT U (0) IPH 200/240 SPH 200/240 F (H2) 50/60 0.5/500 I (A) 5.3/4.5 3.3

S11 A SD Nameplate

2. Mounting

Only qualified personnel should install this equipment.

The installation of the equipment should conform to the 2008 National Electrical Code (NEC) Article 110, OSHA, as well as any other applicable national, regional, or industry codes and standards.

Installation practices shall conform to the latest revision of the NFPA 70E Electrical Safety Requirements for Employee Workplace.

It is the responsibility of the S11 ASD installer/maintenance personnel to ensure that the unit is installed in an enclosure that will protect personnel against electric shock.

Location

Select a mounting location that is easily accessible and has adequate working space. Proper illumination is required for making inspections, adjustments, and performing equipment maintenance.

DO NOT mount the S11 ASD in a location that would produce catastrophic results if it were to fall from its mounting location (equipment damage and/or injury to personnel).

Avoid installation in direct sunlight or in areas where vibration, heat, humidity, dust, fibers, metal particles, explosive/corrosive mists or gases, sources of electrical noise are present, or where it would be exposed to harmful liquids, solvents, or other fluids.

Temperature

The ambient operating temperature rating is 14° to 122° F (-10° to 50° C).

Ventilation

Install the unit in an upright position and in a well-ventilated area.

When installing adjacent ASDs horizontally, Toshiba recommends at least 5 cm of space between units. However, if the top cover is removed from each ASD then horizontally mounted ASDs may be installed side-by-side with no space in-between the adjacent ASDs.

For all S11 ASDs, a minimum of 10 cm of space is required above and below adjacent units.

Lead Length

The table below lists the recommended maximum lead lengths for the listed motor voltages. Lead lengths from the ASD to the motor in excess of those listed below may require filters to be added to the output of the ASD. Excessive lead lengths may adversely affect the performance of the motor. Exceeding the peak voltage rating or the allowable thermal rise time of the motor insulation will reduce the life expectancy of the motor.

Contact your Toshiba Sales Representative for application assistance when using lead lengths in excess of those listed.

Lead Length Specifications

Model	P WM Carrier Frequency	NEMA MG-1-1998 Section IV Part 31 Compliant Motors ²
230-Volt	All	1000 feet
460-Volt	< 5 kHz	600 feet
	≥ 5 kHz	300 feet
600-Volt	< 5 kHz	200 feet
	≥ 5 kHz	100 feet

For enclosure and mounting hole dimensions consult the S11 ASD Instruction Manual

3. Connectivity



Contact With Energized Wiring Will Cause Severe Injury Or Loss Of Life.

When using an ASD output disconnect, the ASD and the motor **MUST** be stopped before the disconnect is either opened or closed. Closing the output disconnect while the 3-phase output of the ASD is active may result in equipment damage or injury to personnel.

De-energize and lockout/ tagout the main power, control power, and instrumentation connections before connecting or disconnecting the power wiring to the equipment or opening the enclosure door.



3-Phase Input/Output Connections

Connect the 3-phase input power to the ASD to

terminals **R/L1**, **S/L2**, and **T/L3**. Connect the 3-phase output power from terminals **U/T1**, **V/T2**, and **W/T3** to the motor. Ensure that all wiring is performed in accordance with national, state, and local electrical codes.

Install a circuit disconnecting device and branch circuit protection in accordance with the fault current settings of the ASD and the 2008 NEC Article 430.

For 2-Wire Control and 3-Wire Control open the enclosure door to gain access to the Terminal Board and continue below.

2-Wire Control

Install a switch as described below from the ${\bf F}$ and/or ${\bf R}$ terminals to the ${\bf CC}$ terminals. Close or reattach the enclosure door.

2-Wire Start/Stop Control Connections



- Normally open switch that will be used to provide the forward run command (Setto Forward).
- Normally open switch that will be used to provide the reverse run command (Set to Reverse).

3-Wire Control

Install momentary push buttons as described below from the ${\bf F}$ and/or ${\bf R}$ terminals to the ${\bf CC}$ terminal. Close or reattach the enclosure door.





- 1 Normally open momentary push button that will be used to provide the forward run command (Set to Forward).
- 2 Normally open momentary push button that will be used to provide the reverse run command (Set to Reverse).
- 3 Normally closed momentary push button that will be used to hold the output frequency upon termination of the run command (Set to Hold: F116 = 49 (Hold, N.O.).

Before tuming on the ASD ensure that:

The enclosure door is closed or reattached, and secure. Terminals **R/L1**, **S/L2**, and **T/L3** are connected to the input power and terminals **U/T1**, **V/T2**, and **W/T3** are connected to the motor. The 3-phase input voltage is as specified and there are no shorts and all grounds are secure.

4. Programming

Menu Options

The MODE key accesses the three primary modes of the S11 ASD; the Standard Monitor Mode, the Program Mode, and the Status Monitor Mode From any mode press the MODE key to loop through to the other two modes

The Standard Monitor Mode is used to set and monitor the output

frequency of the ASD. Any active Alarms or Faults will also be displayed here. The Program Mode is used to set the ASD operating parameters. The Status Monitor Mode allows the user to monitor system performance variables (i.e., output frequency, output current, terminal information, etc.).

Initial Parameter Programming

The operating parameters may be selected, viewed, or changed using the **Operation Panel**. To change a setting press the MODE key to until the Program Mode menu is displayed. Use the Up/Down arrow keys to scroll through the parameter listing. Select the item to be changed and press the ENT key to enter the Edit mode. Set the parameter to the new value using the Up/Down arrow keys. Press the ENT key to accept the change.

Press the MODE key while in the Edit mode to exit without saving the new value.

After setting the parameter, press the ENT key to display the programmed parameter or press the MODE key to switch to the Status Monitor Mode.

For normal system operation the following parameters must be set by the user.

Basic Parameter Programming

LED Screen	Function	Selections
003	Command Mode	0: Terminal Board 1: Operation Panel
FND4	Frequency Command	0: Built-In Potentiom eter 1: VIA 2: VIB 3: Operation Panel 4: Serial Communication 5: Up/Down from External Contact 6: VIA + VIB (Override)
800	Acceleration Time	0.0 – 3200 Seconds
336	Deceleration Time	0.0 – 3200 Seconds
	Upper Limit Frequency	0.5 – FH Hz (Set at parameter FH)
	Lower Limit Frequency	0.5 – UL Hz (Set at parameter UL)
ΡĿ	V/f Pattern	0: V/f Constant 1: Variable Torque 2: Automatic Torque Boost Control 3: Vector Control 4: Energy Saving 5: Dynamic Energy-Saving 6: PM Motor Control
ЪЖн	Motor Thermal Protection	10 – 100%

Extended Parameters

Extended Parameters provide quick access to ASD settings and can be selected, viewed, or changed by performing the following:

- 1. Press the MODE key until the Program Mode screen is displayed
- 2. Use the Up/Down arrow keys to scroll until the LED screen displays F---.
- 3. Press the ENT key to select
- 4. Use the Up/Down arrow keys to scroll until the desired Extended Parameter has been reached
- 5. Press the ENT key to accept the change or press the MODE key while in the Edit mode to exit without saving the new value.

Additional Programming Information

Command Mode (Run Command)

The Command Mode selection establishes the primary source of the command input for the ASD. The source of the **Command** control signal must be established for normal operation. Commands are provided via the Terminal Board or the Operation Panel.

- The Terminal Board allows for Command control to be carried out via the Remote mode.
- The Operation Panel allows for Command control to be carried out via the Local mode.
- For more information on the **Local** and **Remote** modes, see the **Run** section (section 5).

Frequency Command

Frequency Command controls the output speed of the ASD. The source of the frequency control signal must be established for normal operation

The primary selections for the Frequency Command function are the Built-In Potentiometer, VIA, VIB, or the Operation Panel.

The Built-In Potentiometer is the knob on the outside of the Operation Panel.

The VIA selection is an analog input terminal that accepts a 4-20 mA or 0-10 VDC signal (configuration dependant). For a 4-20 mA signal place the **VIA** dip-switch in the I position. For a 0-10 VDC signal place the VIA dip-switch in the V position. To scale the VIA input terminal, program the following parameters as described.

PP

VIA VIB CC

4 – 20 m A Signa F201 - 20%

- F202 0 Hz F203 - 100%
- F204 60 Hz

The VIB selection is an analog input terminal that accepts an external potentiom eter signal and is scaled by default

The Operation Panel uses the Up/Down arrow keys to provide the Frequency Command.

Default Terminal Settings

The default terminal settings may be changed by accessing the parameter via the **Program** Mode

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Control Circuit Input Terminals

Control Circuit Output Terminals

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External

Potentiom

Terminal	Default Function
RES	Reset
F	Forward Run
R	Reverse Run
S1	Preset Speed 1
S2	Preset Speed 2
S3	Preset Speed 3
PL C	Common
VIA	Frequency
VIB	Frequency
CC	Control Common

Terminal	Default Function	
PP	Power Supply	
FM	Output Frequency	
P24	24 VD C Power Output	
OUT	Speed Reach Signal (Open Collector Output)	
NO		
FLA	Fault Relay Contact (N.O.)	
FLB	Fault Relay Contact (N.C.)	
FLC	Fault Relay Contact Common	
RY	- Low-Speed Signal	
RC		

Factory Default

Parameter settings may be returned to factory default values by performing the following:

- 1. Press the MODE key until the Program Mode screen is displayed.
- 2. Use the Up/Down arrow keys to scroll until the LED screen displays ESP.
- 3. Press the ENT key to select.
- 4. Use the Up/Down arrow keys to scroll until the LED screen displays the number **3** on the right side of the screen.
- 5. Press the ENT key to accept the change or press the MODE key while in the Edit mode to exit without saving the new value. The LED screen will momentarily display in it while processing the reset. The LED screen will display the value 0.0 up on completion.

The Customer Support Center is open from 8 a.m. – 5 p.m. (CST), Monday – Friday. The Center's toll free number is (800) 231-1412. For after-hours support follow the directions in the outgoing message when calling







4 – 20 mA or 0 -10 VDC



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5. Run

Local

The ${\bf Local}$ mode allows the ${\bf Command}$ and ${\bf Frequency}$ control functions to be carried out via the ${\bf Operation}$ ${\bf Panel}.$

To run the motor perform the following:

- $1. \ Program the basic parameters listed in the table in the Programming section (section 4).$
- 2. Press the MODE key until the Program Mode screen is displayed.
- 3. Use the Up/Down arrow keys to scroll until the LED screen displays **ENDd**.
- 4. Press the **ENT** key to select.
- 5. Use the Up/Down arrow keys to scroll until the LED screen displays the number $|\mathbf{I}_{i}|$
- 6. Press the ${\bf ENT}$ key to accept the change. Press the ${\bf RUN}$ key to start the motor

Remote

The ${\bf Remote}$ mode allows the ${\bf Command}$ and ${\bf Frequency}$ control functions to be carried out via the ${\bf Terminal Board}.$

To run the motor perform the following

- 1. Program the basic parameters listed in the table in **Programming** section (see section 4).
- 2. Press the MODE key until the Program Mode screen is displayed.
- 3. Use the Up/Down arrow keys to scroll until the LED screen displays $\ensuremath{\text{LNDd}}$
- 4. Press the **ENT** key to select.
- 5. Use the Up/Down-arrow keys to scroll until the LED screen displays the number ${\rm I\!I}_{\rm c}$
- 6. Press the **ENT** key to accept the change. Press the **RUN** key to begin motor operation.

To switch between Forward Run and Reverse Run press the MODE key to enter the Program Mode. Use the Up/Down arrow keys to scroll until the LED screen displays Fr. Use the Up/Down arrow keys to scroll until the LED screen displays the desired value. Press the ENT key to accept the change or press the MODE key while in the Edit mode to exit without saving the new value.

6. PID Control



PID Control is used to correct for differences between the measured variable and the Desired Set Point.

For instance, if the desired depth in a water tank is 80 feet, but the water is currently only 70 feet deep, the Inlet Pipe will pump additional water into the tank.

While the inlet pipe is pumping water into the tank, the level sensor monitors the water level. When the **Desired Set Point** is reached, the inlet pipe discontinues pumping.

PID Setup

In the example below, the transducer providing the system feedback is powered by the 24 VDC power supply of the ASD.

To set up a PID loop perform the following:

- 1. Program a **RUN** command as described in section 5.
- Connect the 2-wire transducer to terminals P24 and VIA. For a 4–20 mA signal place the VIA dip-switch in the I position. For a 0–10 VDC signal place the VIA dip-switch in the V position.
- Use F201-F204 to scale the VIA analog input. Ensure that for a 4–20 mA signal F201 is set to 20%, and for a 0–10 VDC signal F201 is set to 0. All other scaling parameters should be set to the default values.
- 4. Ensure that F360 is enabled (setting 1). This enables PID.
- 5. Ensure that the Frequency Command is set to Operation Panel (setting 3).
- 6. Calculate the desired set point using the formula below.

Formula:	Desired Set Point Tank Level	V (E204) (E202) - Set Doint	
	(Tank Level at 20 mA) – (Tank Level at 4	$(r_204) - (r_202) = Set Point$	
Example:	$\frac{80^{\circ} \text{ Ft.}}{(100 \text{ Ft.}) - (0 \text{ Ft.})} \text{ X } (60) - (0) = 48$	A Set Point of 48 will maintain a depth of 80 Ft.	

7. Press the MODE key until the Standard Monitor Mode screen is displayed.

- Use the Up/Down arrow keys to scroll until the LED screen displays the desired set point.
 Press the ENT key to accept the change or press the MODE key while in the Edit mode to
- exit without saving the new value.

7. Alarms, Trips, and Troubleshooting

If a user setting or a S11 ASD parameter has been exceeded, or if a data transfer function produces an unexpected result, an **Alarm** is displayed on the LED. An **Alarm** will cause an alarm code to appear on the Operation Panel. In the event that the condition that caused the **Alarm** does not return to its normal operating level within a specified time, the ASD **Faults** and a **Trip** is in curred.

In the event that the source of the malfunction cannot be determined, contact your Toshiba Sales Representative for further information and for the appropriate course of action.

Alarms

The alarm codes are listed in the top-down order that they are checked for activation. If two or more **Alarms** arise simultaneously, the LED screen will display the codes in this order.

Trips/Faults

For a complete listing of Trips/Faults/Alarms, consult the S11 ASD Instruction Manual.

LED Screen	Description	Possible Cause(s)
E- 18	Break in Analog Signal	F633 setting is too high.
543	(Earth) Ground Fault	 Ground fault at the motor. Ground fault at the output of the ASD. Current leakage to earth ground.
EOFF	Emergency Off	Emergency Off command received.
Err (Frequency Setting Error	Frequency setting signals are too close.
NOFF	Main Under-Voltage	Low commercial voltage.
0C I	Over-Current During Acceleration	 Acceleration time is too short. Improper V/f setting. Restart from a momentary power outage. ASD is starting into a rotating motor.
9029	Over-Current During Deceleration	 Deceleration time is too short. Cooling fan is inoperative. Ventilation openings are obstructed.
0C 3	Over-Current During Run	 Load fluctuations. ASD is operating at an elevated temperature.
001	Motor Over-Current	Motor insulation malfunction.
OFF	ST Terminal is Off	Parameter F110 is improperly programmed.
CH	Over-Heat	 Cooling fan is inoperative. Ventilations openings are obstructed. Ambient operating temperature is set too high. ASD is too close to heat-generating device.
OL I	ASD Overload	 Acceleration time is too short. Improper V/f setting. Restart from a momentary power outage. ASD is starting into a rotating motor. Excessive load.
015	Motor Overload	 Improper V/f setting. Motor is locked. Continuous operation at low-speed. Excessive load.
990	Over-Voltage During Deceleration	 Deceleration time is too short. DBR is off at F304. Over-voltage limit operation is off at F305. Input voltage is out of specification. Power supply exceeds 200 kVA.
0P3	Over-Voltage During Run	 Load fluctuations. Input voltage is out of specification. Power supply exceeds 200 kVA. DBR required (DBR setup required).
UP I	Under-Voltage	 In put voltage is too low.

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Alarm Codes		
LED Screen	Description	
٢	Over-Current	
Ρ	Over-Voltage	
L	Overload	
Н	Over-Heat	